

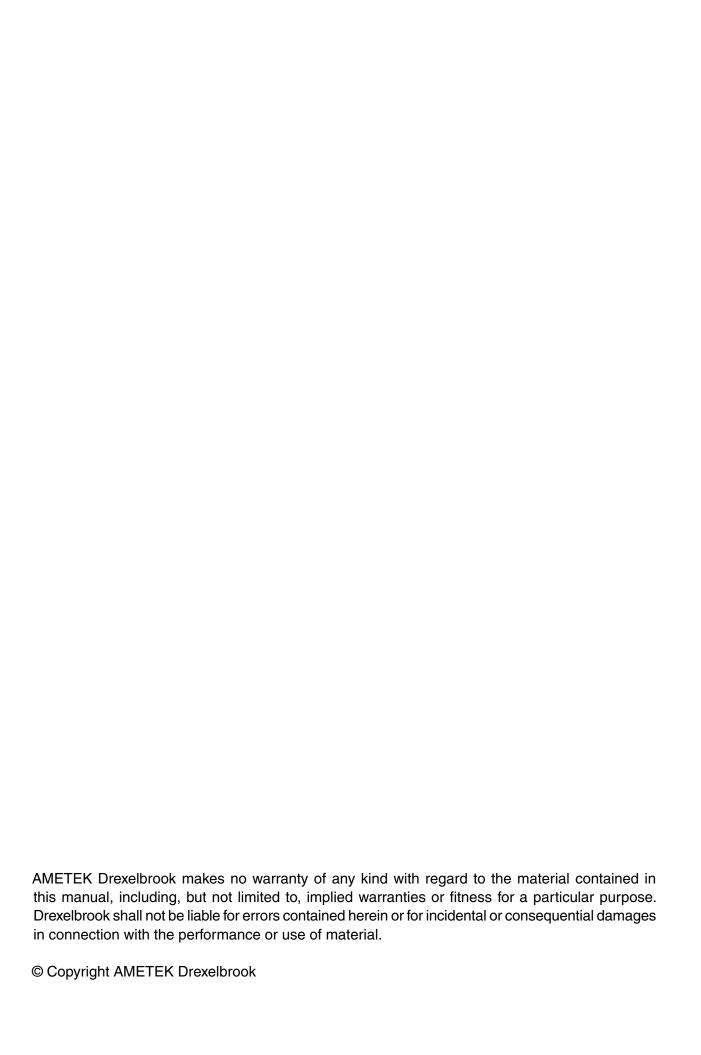
A Leader in Level Measurement

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Installation and Operating Instructions

TF-100[™] Series
Vibrating Level Switch
with
TF-T-Current Output

U.S. and Canada: 1-800-553-9092
24-Hour Service: 1-800-527-6297
International: +1 215-674-1234
Fax: +1 215-674-2731
E-mail: drexelbrook.service@ametek.com
Website: www.drexelbrook.com



EDO# 7-11-104 TF-T-LM Issue #5

TF-100[™] Series Vibrating Level Switch with TF-T-Current Output





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Section 1: Introduction

These instructions are for the AMETEK Drexelbrook TF-100TM Series Current Output tuning fork (Model TF-T).

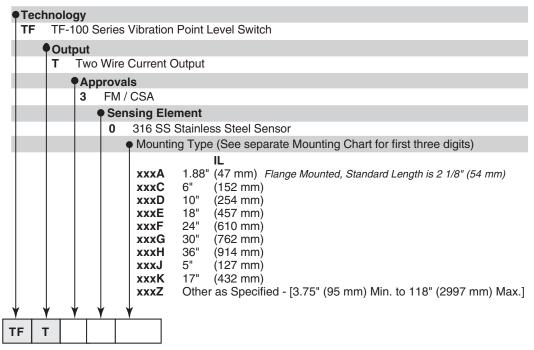
1.1 System Description

The TF-100 vibrating level switch is used for point level detection of liquids.

The TF-100 tuning fork is piezoelectrically energized and vibrates at a frequency of approximately 1200hZ. When the fork is covered in material, the frequency shifts. The frequency shift is detected by the internal oscillator and converted into a switching command.

1.2 Model Number





Mounting Chart

```
A1B 3/4"
                   NPT
           (19 mm)
DA1 1"
           (25 mm)
                    150# RF 316 / 316LSS
                                          DG1 2"
                                                              300# RF 316 / 316LSS
                                                     (51 mm)
DB1 11/2"
                    150# RF 316 / 316LSS
          (38 mm)
                                          DJ1 3"
                                                              300# RF 316 / 316LSS
                                                     (76 mm)
DC1 2"
           (51 mm)
                   150# RF 316 / 316LSS
                                          DL1 4"
                                                     (102 mm) 300# RF 316 / 316LSS
DI1 3"
           (76 mm) 150# RF 316 / 316LSS
                                          C2B 1"
                                                     (25 mm)
                                                              Tri-Clamp 3A Sanitary
DK1 4"
           (102 mm) 150# RF 316 / 316LSS
                                          C3B 11/2"
                                                     (38 mm)
                                                              Tri-Clamp 3A Sanitary
DE1 1"
           (25 mm) 300# RF 316 / 316LSS
                                                     (51 mm)
                                          C4B 2"
                                                              Tri-Clamp 3A Sanitary
DF1 1 1/2" (38 mm) 300# RF 316 / 316LSS
                                          C6B 3"
                                                     (76 mm)
                                                              Tri-Clamp 3A Sanitary
```



Section 2: Installation

2.1 Unpacking

Carefully remove the contents of the shipping carton and check each item against the packing list before destroying any packing materials. If there is any shortage or damage report it to the factory at: 1-800-527-6297 (US and Canada) or + 215-674-1234 (International).



Do not hold the TF-100 by the fork. Be careful to keep the fork covered with protective shipping tube to prevent impact damage. Only remove shipping tube just prior to mounting.

Never test the switch by holding the forks as this can damage the sensor. Always dip the sensor in a liquid for testing.

2.2 Mounting

The TF-100 level switch can be mounted vertically or horizontal. Note - Be careful not to damage the fork while installing through the mounting opening.

The tuning fork has lateral markings (notches) that indicate the switching point for use when the sensor is mounted vertically. The marks indicate where a liquid with the density of water would cause the unit to switch. This switch point is approximately ½ inch (13mm) from the end of the fork.

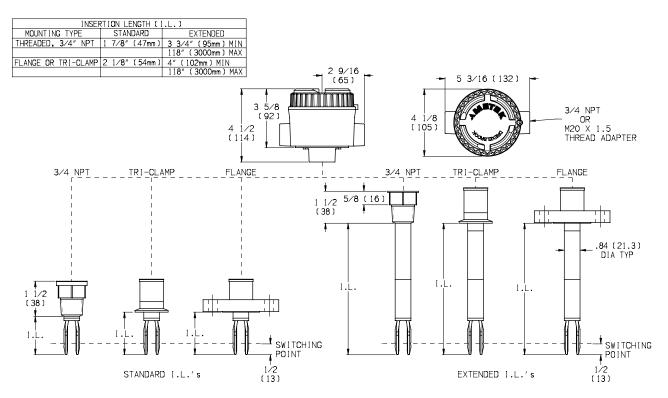


Figure 2-1: Mounting Dimensions

2.2.1 Adhesive / Viscous Materials

When using the TF-100 in adhesives or viscous materials where the sensor is to be mounted horizontally, make certain that the forks are vertical to ensure that material drains freely.

The fork should protrude into the vessel to avoid build up. That is, the forks should not be positioned inside a nozzle where material could build up and cause false alarms.

2.2.2 Inflowing Material

Do not mount the TF-100 so that the fork is located in a fill stream. Mount the TF-100 in a location that is free from splashing material.

In strong product flow, the forks should be mounted so that they are parallel to the direction of the flow to minimize stress on the fork.

2.2.3 Agitators

When specifying the TF-100 for agitated vessels it is best to use a short sensor and mount horizontally. Long vertical sensors in agitated vessels can experience heavy lateral force that can damage the sensor.

If a long vertical sensor is the only practical mounting, a support can be fashioned and located above the fork (See Figure 2-2)

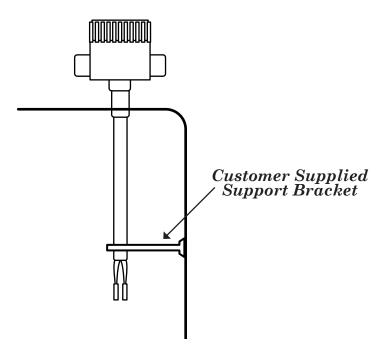


Figure 2-2: Support Bracket

2.3 Power Wiring



Caution



Do not open enclosure cover or make/break any electrical connections without first disconnecting electrical power at the source. Ensure that the area is non-hazardous. Ensure that wiring, electrical fittings and conduit connections conform to electrical codes for the specific location and hazard level.

Refer to Figure 2-3 for power wiring and output connections

Review checklist

- Wiring Correct
- · Input voltage matches instrument label.

Replace the cover prior to restoring power if in a hazardous location.

Wiring Two Wire Output Model TF-TXX-XXXX

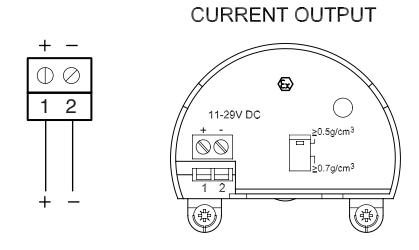


Figure 2-3: Loop Wiring

2.4 Function Chart

| | Level | Signal Current | LED Status |
|-------------------------------|-------|----------------|---------------|
| Mode A High Level | | 8 mA | Green |
| | | 16 mA | Red |
| Mode B Low Level | | 16 mA | Red |
| | | 8 mA | Green |
| Fault Signal (Mode A or B) | Any | < 2 mA | Flashes Red |

2.5 LED Display

Green = Normal Red = Alarm Red flashing = Fault

2.6 Fault monitoring

The oscillator of the TF-100 continuously monitors the switch. If the sensor stops vibrating or if the sensor corrodes or is damaged, the switch will go to a fault condition. In case of a fault, the red LED flashes and the relays go to the alarm condition.

Section 3: Set up

3.1 Sensitivity Adjustment

The standard as shipped setting of the TF-100 will operate in liquids with a density greater than 0.7g/cm3. For material with Density from 0.5 g/cm3 to 0.7g/cm3 move the sensitivity selection switch to >0.5.

3.2 Maintenance

When used as directed in this instruction manual, the TF-100 series level switch requires no routine maintenance.

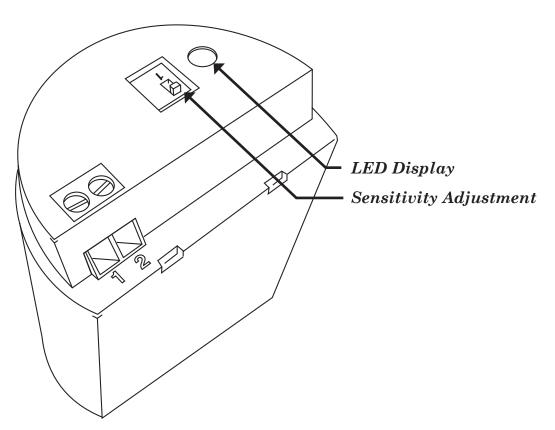


Figure 3-1: Electronic Unit



Section 4: Trouble Shooting

4.1 Troubleshooting Guide

| Symptom | Action | Corrective Action |
|-----------------------------------|--|--|
| TF-100 fails to "see" material | Check power supply voltage | Correct power supply to meet minimum requirement |
| LED Flashes RED | Electronics have detected a sensor failure | Contact the factory to for replacement. |
| LED Flashes alternately Red/Green | Electronics are defective | Contact the factory to replace unit. |

4.2 Telephone Assistance



If you have questions about your AMETEK Drexelbrook equipment:

- · Contact your local Drexelbrook representative
- Call the Drexelbrook Service department toll-free: 1-800-527-6297 (US and Canada) or 215-674-1234 (Outside North America)
- Fax the following information to the Service department: 215-443-5117.

To expedite assistance please provide the following information:

4.3 Equipment Return

In order to provide the best service, any equipment being returned for repair or credit must be pre-approved and have a return number issued by the factory.

In many applications, the equipment is exposed to hazardous materials.

- OSHA mandates that our employees be informed and protected from hazardous materials.
- Material Safety Data Sheets (MSDS) listing the hazardous material that the system has been exposed to must accompany any return.
- It is your responsibility to fully disclose all chemicals and decontaminate the returned items.

To obtain a return authorization number (RA#), contact the Service department at:

1-800-527-6297 (US and Canada) or 215-674-1234 (Outside North America).

Please provide the following information:

| Model Number of Returned Equipment: |
|---|
| Serial Number: |
| Original Purchase Order Number: |
| Process Material that the equipment has been exposed: |
| MSDS for any hazardous materials |
| Billing Address: |
| Shipping Address: |
| Purchase Order Number for Repairs: |

Please include a purchase order number even if the repair is under warranty. If repair is covered under warranty, you will not be charged.

Ship equipment freight prepaid to: AMETEK Drexelbrook 205 Keith Valley Road Horsham, PA 19044

COD shipments will not be accepted.

4.4 Field Service

Trained field service personnel are available on a time-plus-expense basis to assist in start-ups, diagnosing difficult application or equipment problems, or in-plant training of personnel. Preventive Maintenance and Calibration Certification service contracts are also available to maintain plant efficiency. Contact the Service department for further information.



Section 5: Specifications

5.1 TF-T Series Current Output

Power Requirement = 11 to 36 VDC

Function = High or Low Level Indication

Density

Sensitivity Setting = 0.7 to 2.5g/cm³ or 0.5 to 0.7g/cm³

Output = 8 mA Normal 16 mA Alarm < 2 mA Fault

Ambient Temperature = -40° to 60°C (-40° to 140°F)

- 40° to 50° C (- 40° to 122° F) for process

temperature above 75°C

5.2 Sensing Element

Material = 316 L Stainless Steel

Mounting = ¾ inch NPT standard

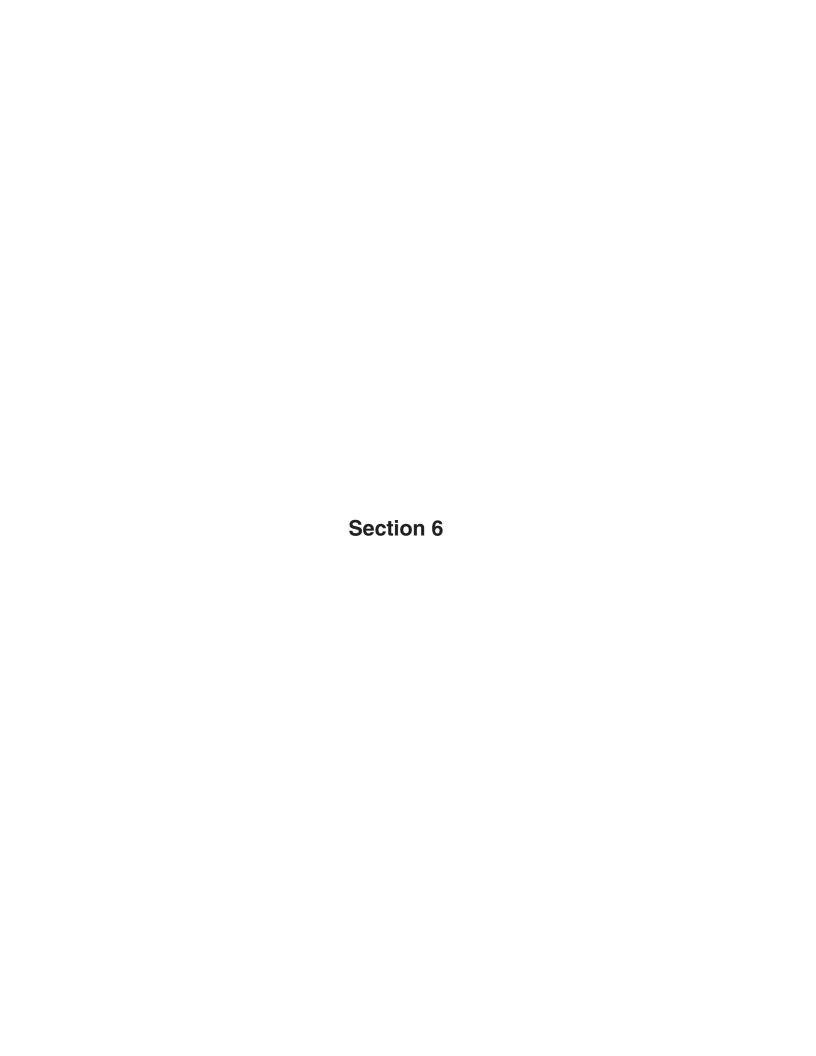
(optional flanges and tri-clamp mountings available)

Process Temperature = -58° F to 302° F (-50° C to 150° C)

Pressure = max 928psi (64 Bar)

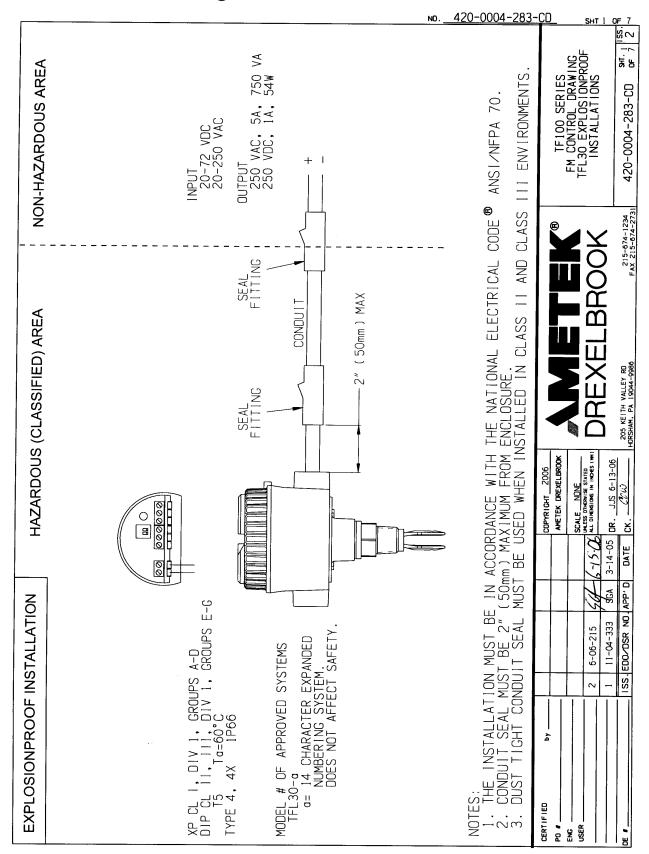
Viscosity = 0.1 to10,000 Centipoise

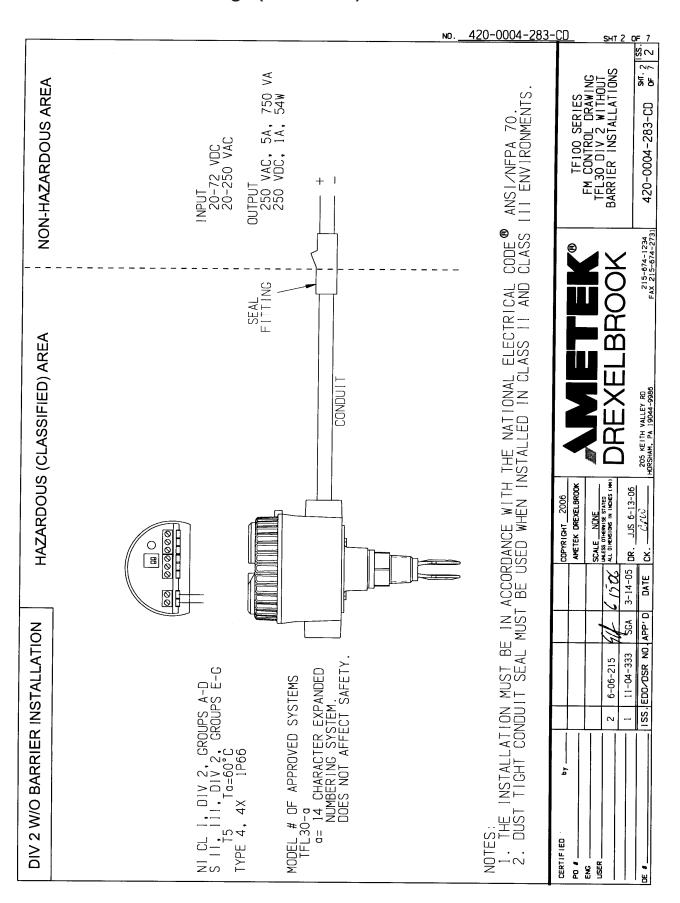
Density = 0.7 to 2.5g/cm³ (Standard) 0.5 to 0.7g/cm³ (By switch selection)

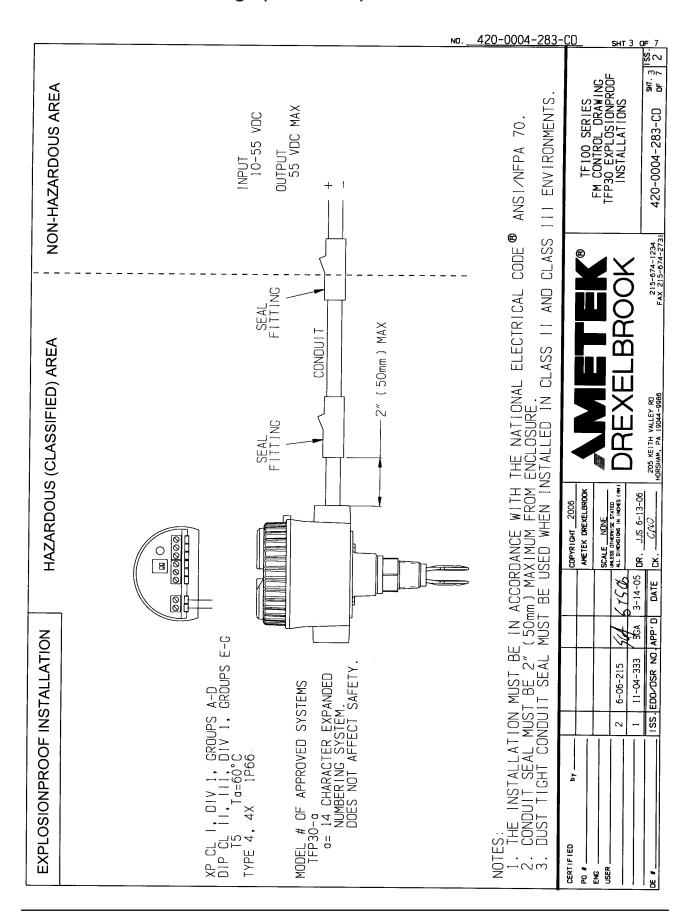


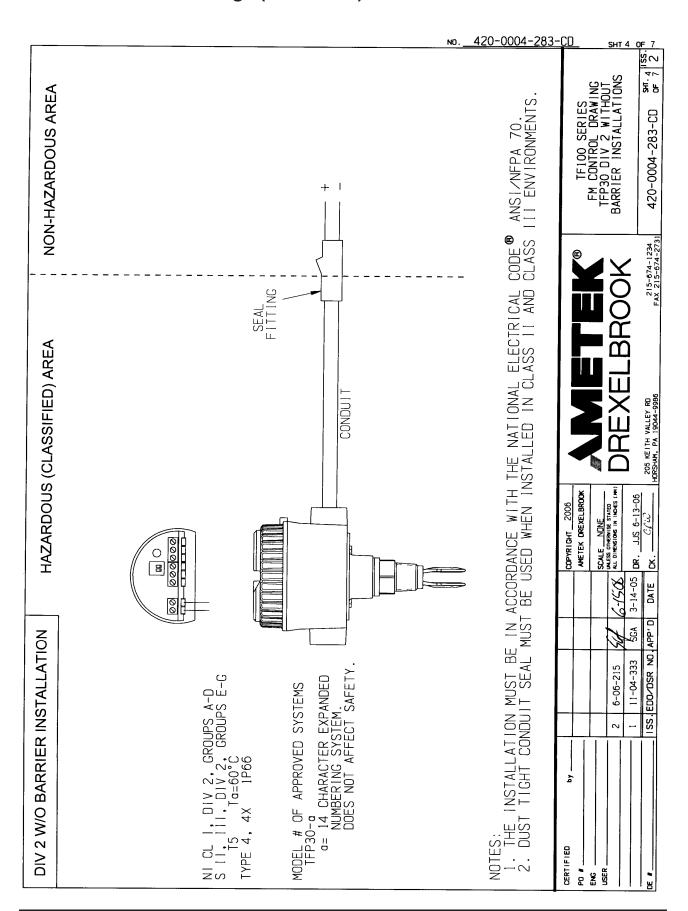
Section 6: Control Drawings

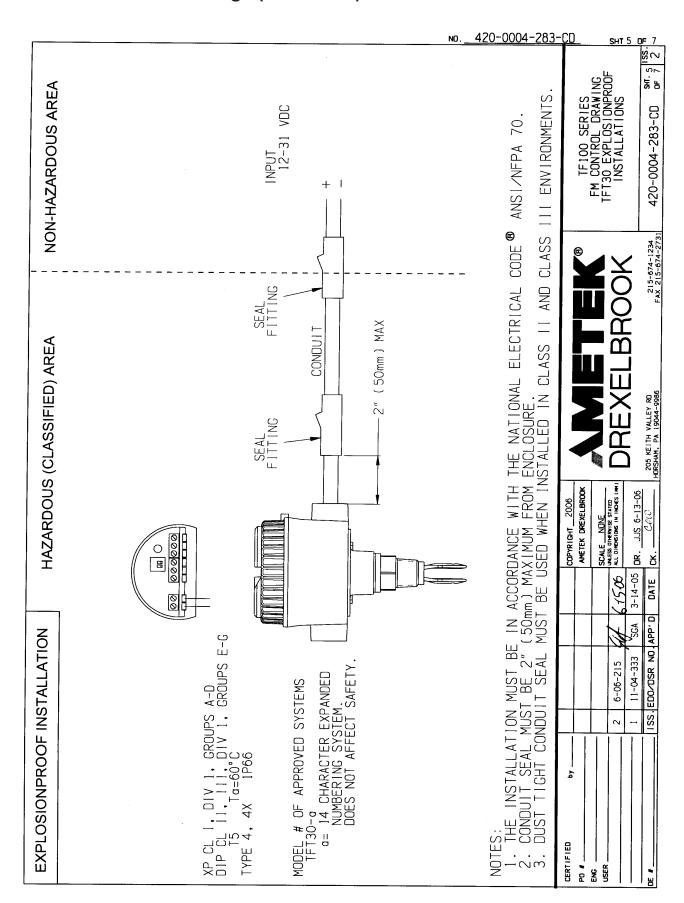
6.1 FM Control Drawings

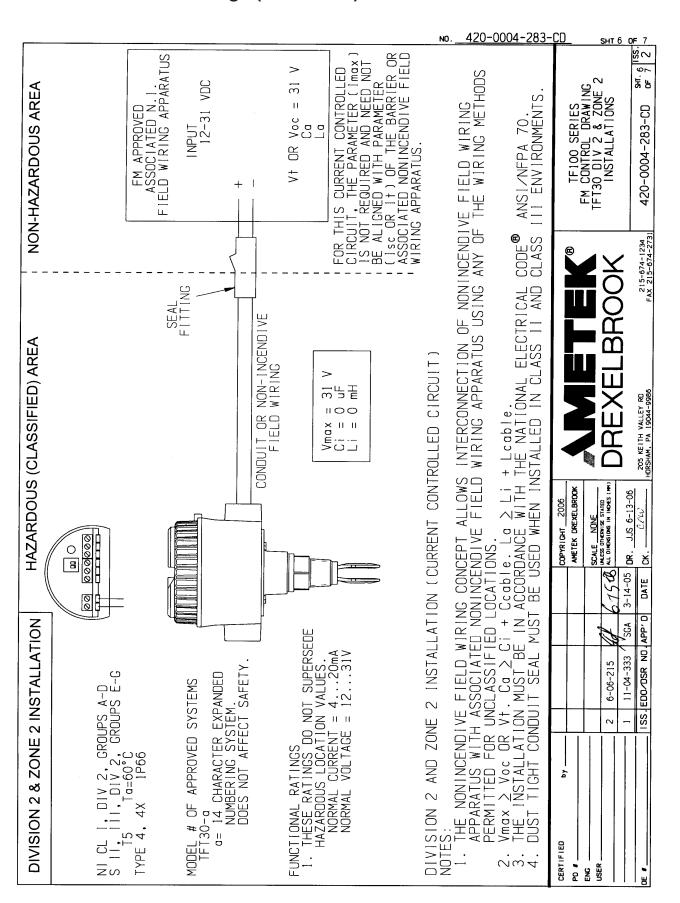


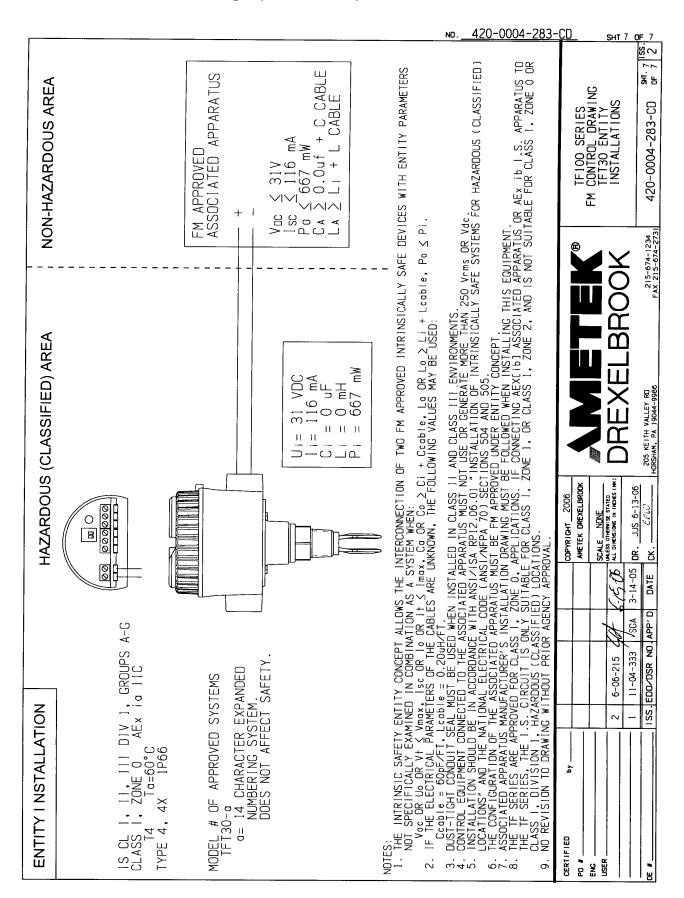




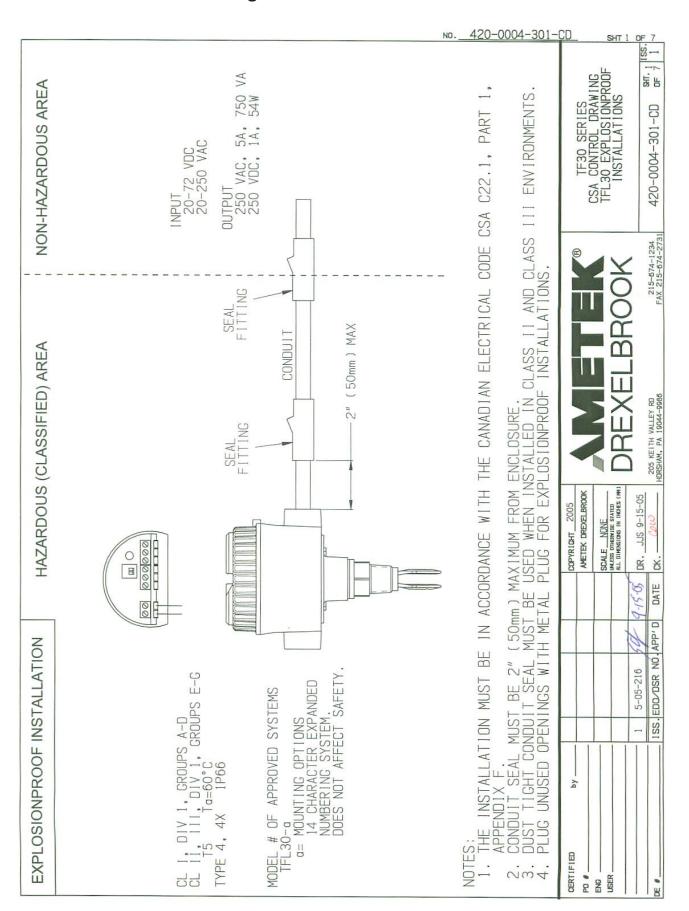


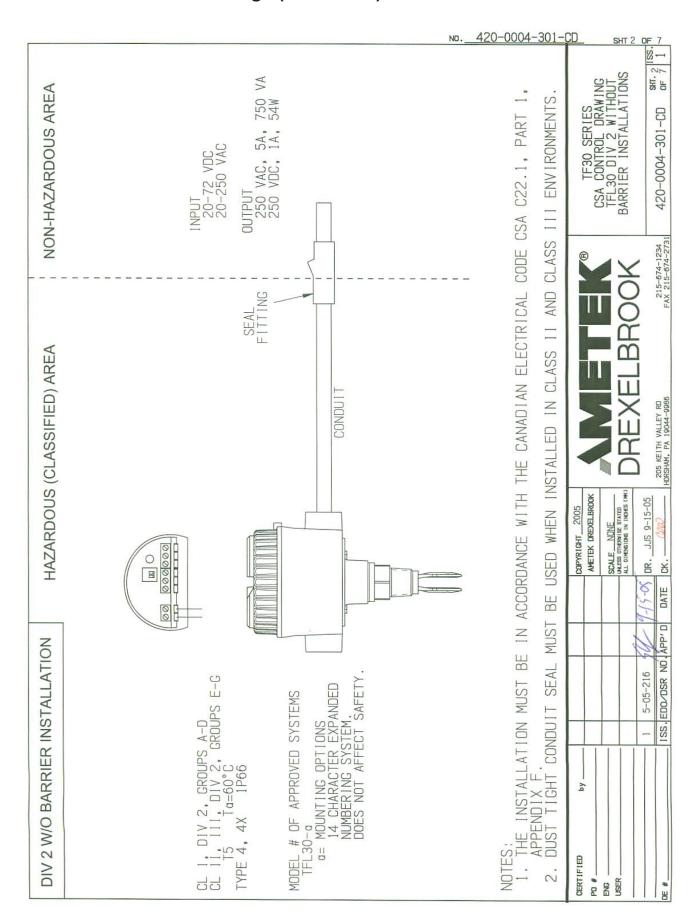


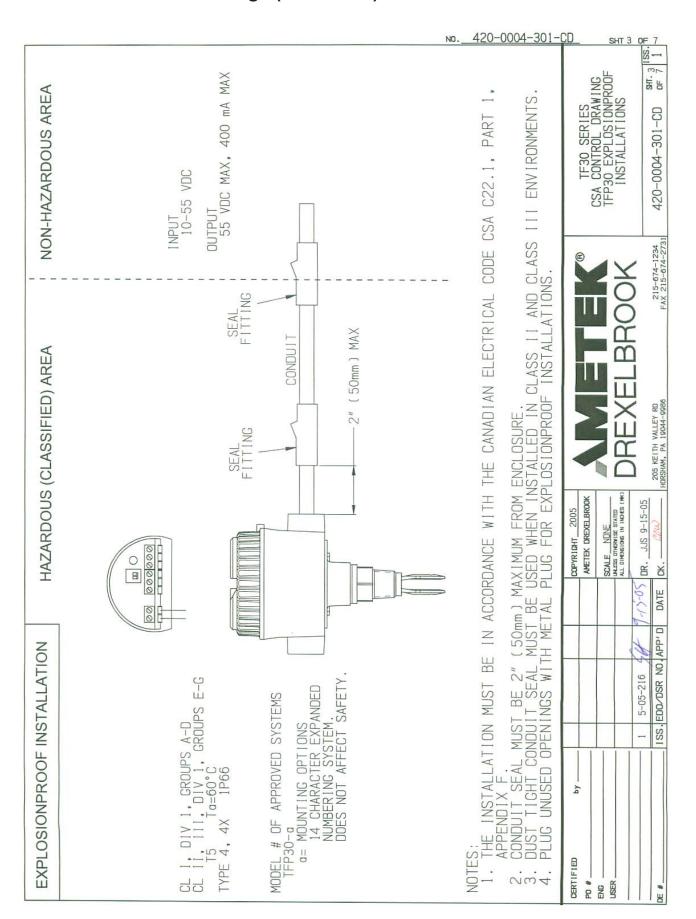


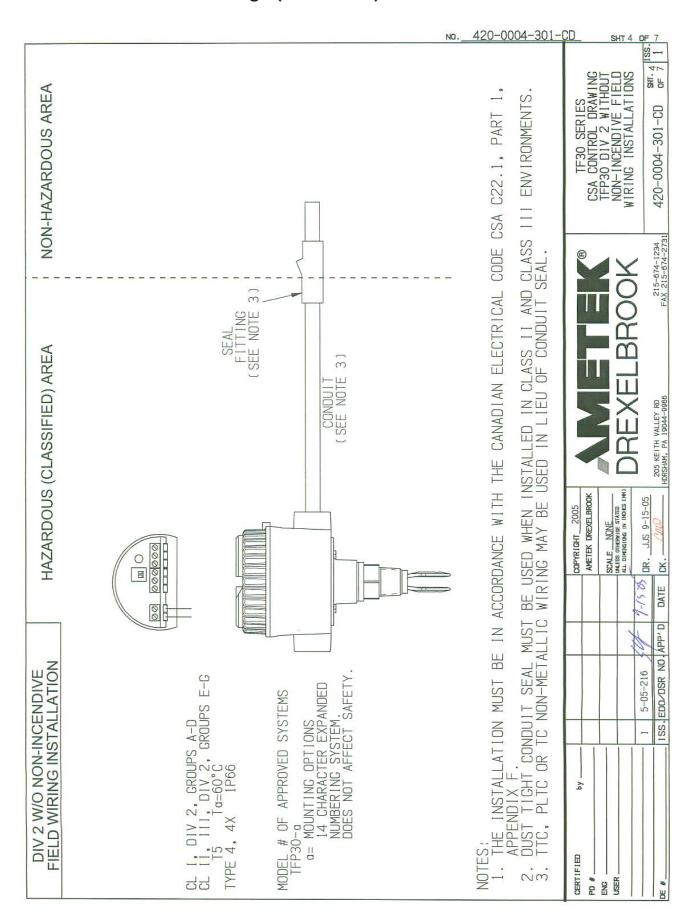


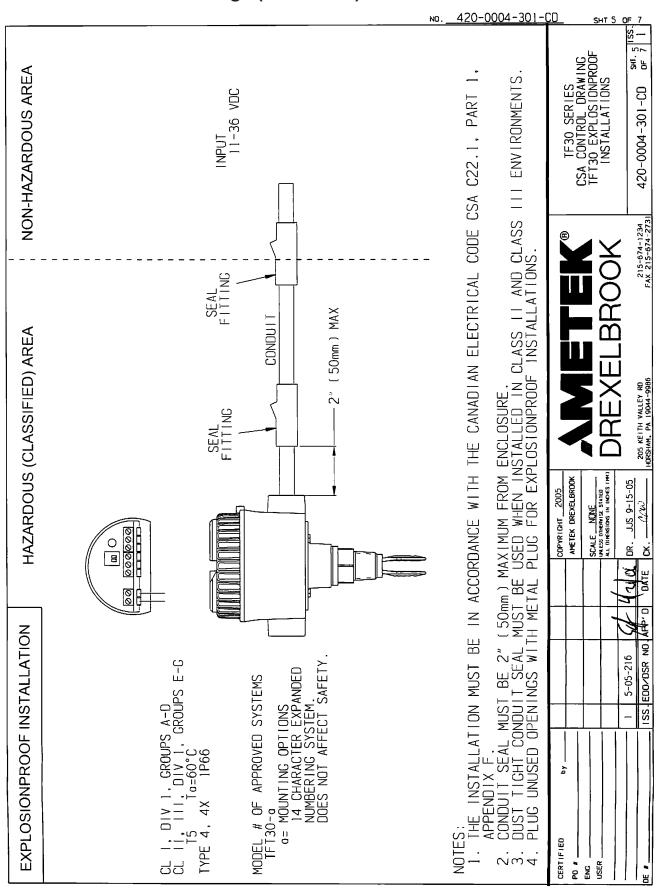
6.2 CSA Control Drawings

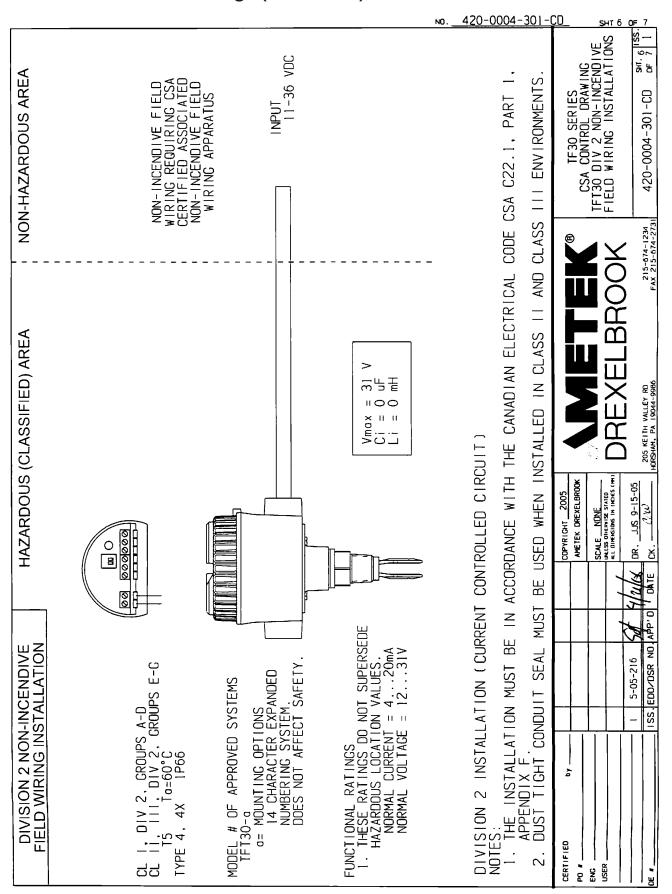


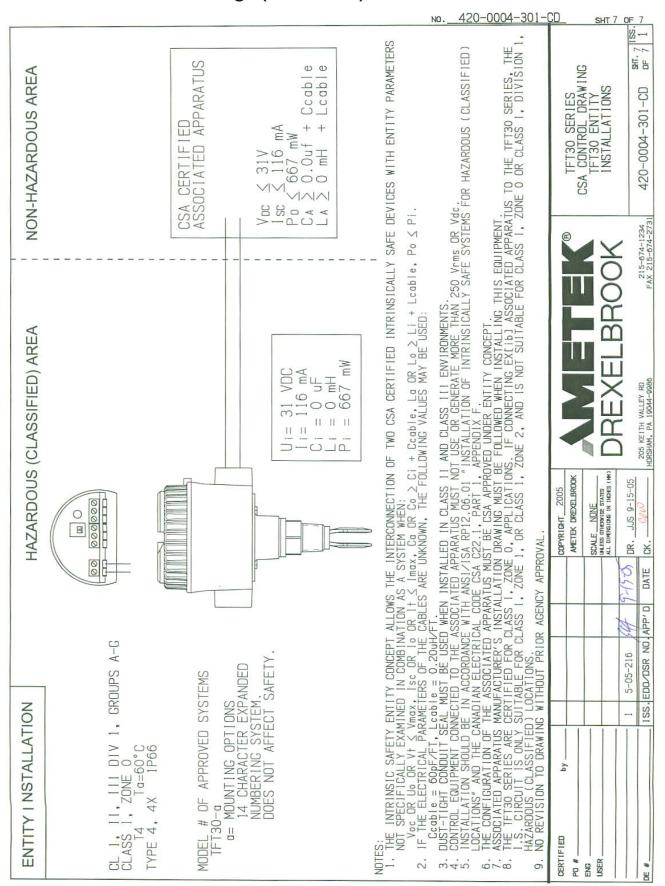












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QUOTATIONS: Written quotations are valid for thirty (30) days unless otherwise stated. Verbal quotations expire the same day they are made

PRICES: All prices and terms are subject to change without notice. Buyer-requested changes to its order ("Orders"), including those affecting the identity, scope and delivery of the goods or services, must be documented in writing and are subject to Seller's prior approval and adjustments in price, schedule and other affected terms and conditions. Orders requiring certified test data in excess of commercial requirements, are subject to a special charge.

ORDER ACCEPTANCE: All Orders are subject to final approval and acceptance by Seller at its office located at 205 Keith Valley Road, Horsham, Pennsylvania 19044

TERMS OF PAYMENT: Seller's standard terms of payment for Buyers who qualify for credit are net thirty (30) days from date of invoice. All invoices must be paid in United States dollars

CREDIT: Seller reserves the right at any time to revoke any credit extended to Buyer or otherwise modify terms of payment if Buyer fails to pay for any shipments when due or if in Seller's opinion there is a material adverse change in Buyer's financial condition. Seller may, at its option, cancel any accepted Order if Buyer fails to pay any invoices when due.

DELIVERY: Shipments are F.O.B place of manufacture ("Shipping Point") and the Buyer shall pay all freight, transportation, shipping, duties, fees, handling, insurance, storage, demurrage, or similar charges from Shipping Point. Delivery of goods to common carrier shall constitute delivery and passing of title to the Buyer, and all risk of loss or damage in transit shall be borne by Buyer. Any claims or losses for damage or destruction after such delivery shall be the responsibility of Buyer.

Seller reserves the right to make delivery in installments which shall be separately invoiced and paid for when due, without regard to subsequent deliveries. Delay in delivery of any installment shall not relieve Buyer of its obligation to accept remaining deliveries.

Acknowledged shipping dates are approximate only and based on prompt receipt of all necessary information from Buyer and Buyer's compliance with terms of payment

TAXES: All sales, excise and similar taxes which Seller may be required to pay or collect with respect to the goods and/or services covered by any Order, shall be for the account of the Buyer except as otherwise provided by law or unless specifically stated otherwise by Seller in

TERMINATION AND HOLD ORDERS: No Order may be terminated by Buyer except upon written request by Buyer and approval by Seller, and if said request is approved by Seller, under the following conditions: (1) Buyer agrees to accept delivery of all of the units completed by Seller through the workday on which Seller receives the written termination request; (2) Buyer agrees to pay to Seller all direct costs and expenses applicable to the portion of the Order that is incomplete.

A. <u>Hardware</u>: Seller warrants its goods against defects in materials and workmanship under normal use and service for one (1) year from the date of invoice.

B. <u>Software and Firmware</u>: Unless otherwise specified, Seller warrants for a period of one (1)

year from date of invoice that standard software or firmware, when used with Seller specified hardware, shall perform in accordance with Seller's published specifications. Seller makes no representation or warranty, expressed or implied, that the operation of the software or firmware shall be uninterrupted or error-free, or that functions contained therein shall meet or

- satisfy the Buyer's intended use or requirements.

 C. <u>Services:</u> Seller warrants that services, including engineering and custom application, whether provided on a fixed cost or time and material basis, shall be performed in accordance with generally accepted industry practices.
- D. <u>Remedies</u>: Seller's liability under this section is restricted to replacing, repairing, or issuing D. <u>Kemedies</u>: Seller's liability under this section is restricted to replacing, repairing, or issuing credit (at Seller's option) for any returned goods and only under the following conditions: (1) Seller must be promptly notified, in writing, as soon as possible after the defects have been noted by the Buyer, but not later than (1) year from date of invoice from Seller; (2) The defective goods are to be returned to the place of manufacture, shipping charges prepaid by the Buyer; (3) Seller's inspection shall disclose to its satisfaction that the goods were defective in materials or workmanship at the time of shipment; (4) Any warranty service (consisting of time, travel and expenses related to such services) performed other than at seller's factory, shall be at Buyer's expense.
- E.Repaired/Reconditioned Goods: As to out-of-warranty goods which Seller has repaired or reconditioned, Seller warrants for a period of sixty (60) days from date of its invoice only new
- components replaced in the most recent repair/reconditioning.

 F. Returns and Adjustments: No goods may be returned unless authorized in advance by Seller and then only upon such conditions to which Seller may agree. Buyer must obtain an RMA (Return Material Authorization) number from Seller prior to any return shipment and such RMA number must appear on the shipping label and packing slip. Buyer shall be responsible for the returned goods until such time as Seller receives the same at its plant and for all charges for packing, inspection, shipping, transportation, or insurance associated with returned goods. In the event that credit for returned goods is granted, it shall be at the lesser of the then current prices or the original purchase price. Claims for shortage or incorrect material must be made within five (5) days after receipt of shipment.

ALL OTHER WARRANTIES. FOR ANY OF SELLER'S GOODS OR SERVICES. WHETHER ORAL, WRITTEN, EXPRESS, IMPLIED, STATUTORY OR OTHERWISE, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PURPOSE ARE EXCLUDED.

INTELLECTUAL PROPERTY: Seller's sale of goods or provision of related documentation or other materials to Buyer shall not transfer any intellectual property rights to Buyer unless Seller specifically agrees to do so in writing. Seller shall retain ownership of all applicable Seller specifically agrees to do so in writing. Seller shall retain ownership of all applicable patents, trademarks, copyrights and other intellectual property rights. Buyer shall not use, copy or transfer any such items in violation of Seller's intellectual property rights or applicable law, or for any purposes other than that for which the items were furnished

Seller shall defend any lawsuit brought against the Buyer based on a claim that the design or construction of the goods sold hereunder by Seller infringe any United States or Canadian Patent, Copyright or Mask Work Registration, provided that Buyer promptly notifies Seller of such claim in writing and further provided that, at Seller's expense, (1) Buyer gives Seller the sole right to defend or control the defense of the suit or proceeding, including settlement, and (2) Buyer provides all necessary information and assistance for that defense. In the event of a charge of infringement, Seller's obligation under the agreement shall be fulfilled if Seller, at its option and expense, either (i) settles such claim; (ii) procures for Buyer the right to continue using such goods; (iii) replaces or modifies goods to avoid infringement; or (iv) accepts the return of any infringing goods and refunds their purchase price; or (iv) defends against such

If Buyer furnishes specifications or designs to Seller, the obligations of Seller set forth above shall not apply to goods made by Seller using such specifications or designs, and Buyer shall defend, indemnify and hold Seller harmless against any third party claims for infringement which arise out of Seller's use of specifications or designs furnished by Buyer.

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PACKAGING/WEIGHTS AND DIMENSIONS: Buyer specified packing or marking may be subject to additional charges not otherwise included in the price of the goods. Published weights and dimensions are estimates or approximate only and are not warranted.

FORCE MAJEURE: Seller shall not be responsible for delays in delivery or any failure to deliver due to causes beyond Seller's control, including but not limited to the following items: acts of God, war, terrorism, mobilization, civil commotion, riots, embargoes, domestic or foreign governmental regulations or orders, governmental priorities, port congestion, acts of the Buyer, its agents or employees, fires, floods, strikes, lockouts and other labor difficulties, shortages of or inability to obtain shipping space or transportation, inability to secure fuel, supplies or power at current prices or on account of shortages thereof, or due to limitations imposed by the extent of availability of Seller's normal manufacturing facilities.

If a delay excused per the above extends for more than ninety (90) days and the parties have not agreed upon a revised basis for continuing providing the goods or services at the end of the delay, including adjustment of the price, then Buyer, upon thirty (30) days' prior written notice to Seller may terminate the Order with respect to the unexecuted portion of the goods or services, whereupon Buyer shall promptly pay Seller its reasonable termination charges upon submission of Seller's invoices thereof

LIMITATION OF LIABILITY: Seller's liability for any claim of any kind, except infringement of intellectual property rights, shall not exceed the purchase price of any goods or services which give rise to the claim. SELLER SHALL IN NO EVENT BE LIABLE FOR BUYER'S which give rise to the claim. SELLER SHALL IN NO EVENT BE LIABLE FOR BUYER'S MANUFACTURING COSTS, LOST PROFITS, LOSS OF USE OF THE GOODS OR SERVICES, COST OF CAPITAL, COST OF SUBSTITUTE GOODS, FACILITIES, SERVICES OR REPLACEMENT POWER, DOWNTIME COSTS, CLAIMS OF BUYER'S CUSTOMERS FOR DAMAGES, OR OTHER SPECIAL, PROXIMATE, INCIDENTAL, INDIRECT, EXEMPLARY OR CONSEQUENTIAL DAMAGES. Any action against Seller must be brought within eighteen (18) months after the cause of action accrues. These disclaimers and limitations of liability shall apply regardless of the form of action, whether in contract, tort or otherwise, and further shall extend to the benefit of Seller's vendors, appointed distributors and other authorized resellers as third-party beneficiaries.

PROHIBITION FOR HAZARDOUS USE: Goods sold hereunder generally are not intended for application in and shall not be used by Buyer in the construction or operation of a nuclear installation or in connection with the use or handling of nuclear material, or for any hazardous activity or critical application, where failure of a single component could cause substantial harm to persons or property, unless the goods have been specifically approved for such a use or application. Seller disclaims all liability for any loss or damage resulting from such unauthorized use and Buyer shall defend, indemnify and hold harmless the Seller against any such liability, whether as a result of breach of contract, warranty, tort (regardless of the degree of fault or negligence), strict liability or otherwise.

EXPORT CONTROL: Buyer shall comply with all export control laws and regulations of the United States, and all sales hereunder are subject to those laws and regulations. Seller shall not be named as shipper or exporter of record for any goods sold hereunder unless specifically agreed to in writing by Seller. At Seller's request, Buyer shall furnish Seller with end-use and end-user information to determine export license applicability. Buyer warrants, in accordance with U.S. Export Law, that goods sold hereunder shall not be destined for facilities or activities involving nuclear, chemical or biological weapons, or related missile delivery systems in named prohibited regions or countries.

GOVERNING LAW: Seller intends to comply with all laws applicable to its performance under any order. All matters relating to interpretation and effect of these terms and any authorized changes, modifications or amendments thereto shall be governed by the laws of the Commonwealth of Pennsylvania. No government contract regulations or clauses shall apply to the goods or services, this agreement, or act to bind Seller unless specifically agreed to by

NON-WAIVER BY SELLER: Waiver by Seller of a breach of any of these terms and conditions shall not be construed as a waiver of any other breach.

SEVERABILITY AND ENTIRE AGREEMENT: If any provision of these terms and conditions is unenforceable, the remaining terms shall nonetheless continue in full force and effect. This writing, together with any other terms and conditions Seller specifically agrees to in writing constitutes the entire terms and conditions of sale between Buyer and Seller and supercedes any and all prior discussions, and negotiations on its subject matter



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